

Cat. No. 0947 Extra Long Barrel Bolt with 2-1/2" Throw Installation Instructions

1. Select mounting location
2. Mark mounting hole locations (x4) for front body, drill pilot holes for #6 flat head screws, install front body.
3. Place plastic anti-rattle strip into front body so that the mounting hole location is 3/4" from front body (See Diagram #2). Drill for a #6 flat head screw and install anti-rattle.
4. Insert barrel bolt rod into front body.
5. Slide rod back into the back body. Position back body 1-1/2" from front body (See Diagram #1). Mark mounting hole locations (x4), drill for #6 flat head screws and install.
6. Position keeper and slide barrel bolt forward to engage keeper. Mark mounting hole locations (x3), drill for #6 flat head screws and install. (See Diagram #2).
7. To mount optional bulkhead keeper follow steps 1 thru 5. Then place bulkhead keeper on end of barrel bolt. Slide to identify mounting location. Mark location and drill a 19/32" diameter hole. Insert keeper into hole and tap with a hammer until flush with the surface.

Diagram #1

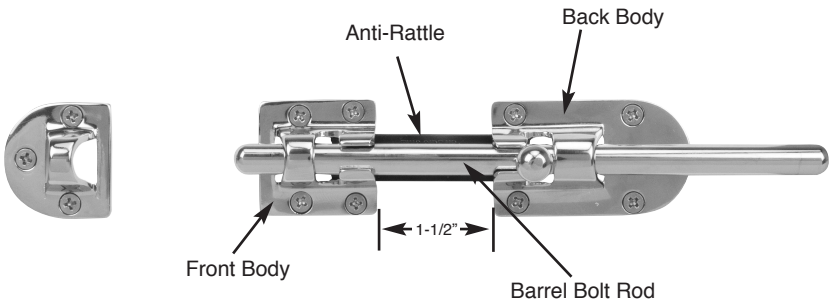
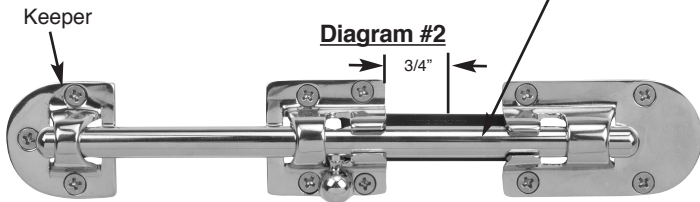


Diagram #2



Optional
Bulkhead Keeper
In place of Standard
Keeper